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D4151-041
Job Sheet 199845

**Part No:** D4151-041**Job Qty:** 4 pcs**Part Name:** Basket Fwd Hardpoint Assembly, Lower**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 9/3/19**Job Tracking No:****Due Date:** 9/27/19**Created By:** Marie Lajeunesse**Type:** Stock**Description:**

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD
ver:JLM IPP Rev:C 11.01.21 as per dwg revC DD ver:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	9/27/19		0.00	0.34	Small Fab - 1		SEP 26 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	4 pcs	9/27/19		0.00	0.00	QC 5 - 10		SEP 26 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs ✓	9/27/19		0.00	0.00	Packaging 3 - 1 - B4B		ST 082
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

130 QC 21 - SA	4 pcs ✓	9/27/19	0.00 0.00	QC 21 - SA - 21 ✓	ST082
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	ST344
D4151-1	Lower Hardpoint Plate	8 pcs (2 ea)	100-Small Fab - 1	ST081
D4151-5	Fwd Basket Instl Stud	4 pcs (1 ea)	100-Small Fab - 1	ST082
MS21043-4	Nut	8 Ea (2 ea)	100-Small Fab - 1	ST303
NAS1149C0432R	Washer (AN960C416L)	16 Ea (4 ea)	100-Small Fab - 1	ST266

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4C13A	8	99	0
	D4151-1	8	18	0
	D4151-5	4	45	0
	MS21043-4	8	666	0
	NAS1149C0432R	16	1,636	0

Part Specifications
Specifications could not be found.

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Job: _____		DISPOSITION		DEPARTMENT/PROCESS							
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality	
Date :		Sequence #:		QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							